

# MODULE: EUROPEAN UNION AGRI-FOOD TRADE POLICIES AND IMPORT REGULATIONS

Asha Gautam
Vice President - Food & Agriculture
TUV UK Limited





# **AGENDA**

- 1. TUV NORD Mission and Vision
- Introduction Food Safety Standards
- Global Presence
- 4. Brand Reputation Compliance Global Standards and Operations
- Accreditations
- Service Portfolio
- Certification process
  - a. Audit Options
  - b. Audit type protocols
  - c. Scope and Regulation
  - d. BRCGS Food product categories and IFS Food product scopes
  - e. Certification cycle
  - f. Audit duration
  - g. Certificate template
  - h. Post audit protocol
- 8. Market and the economic impact for manufacturing sites operating to certifications





# **MISSION**

**Delivering trusted products** 

# **VISION**

Providing trusted standards and services to cooperate within the supply chain to improve product integrity.





# **FOOD SAFETY STANDARDS**

Developed over the last 20 years to provide a system of assurance that food from any source is safe

Framework for assessing the safety and quality of food production and distribution

BRCGS in the UK, IFS in Europe, and SQF in the US

Global Food Safety Initiative (GFSI) provides benchmarking of the operating criteria for private standards

The International Standards Organisation (ISO) has also published a food safety standard (ISO 22000)

FSSC 22000 - Under GFSI

Certification gain consumer confidence and ensure food safety across various stages in the supply chain

Food manufacturers and suppliers are actively seeking ISO 22000, BRCGS, SQF, IFS, and 'free-from' certifications

## **GLOBAL PRESENCE**



### TÜV NORD GROUP









Protecting your brand with supply chain certification and digital assurance solutions, recognised by the Global Food Safety Initiative (GFSI) and the Sustainable Supply Chain Initiative (SSCI).

Programmes covering Food Safety, Storage and Distribution, Packaging, Consumer Products, Agents and Brokers, Ethical, Free-from, and Retail.

Enabling brand owners to confirm the safety, quality and authenticity of their goods and services. Constantly innovating to create a quality eco-system, embracing digital tools and evolving key value drivers across health, human welfare and ethical performance.

**30,000** Certificated sites.

**185,000** Driving industry improvement with 185,000 corrected non-compliances per year.

130+ Operating in ov 130 countries. \$800bn

Retail products placed on the market assured by BRCGS certification

**70%** of top 10 global

of top 10 global retailers, 60% of the top 10 quick service restaurants, and 50% of the top 25 manufacturers.



Today, many retailers and brand owners worldwide will only do business with suppliers who have gained certification in the appropriate GFSI Schemes such as BRCGS, IFS, FSSC

# BRAND REPUTATION COMPLIANCE GLOBAL STANDARDS

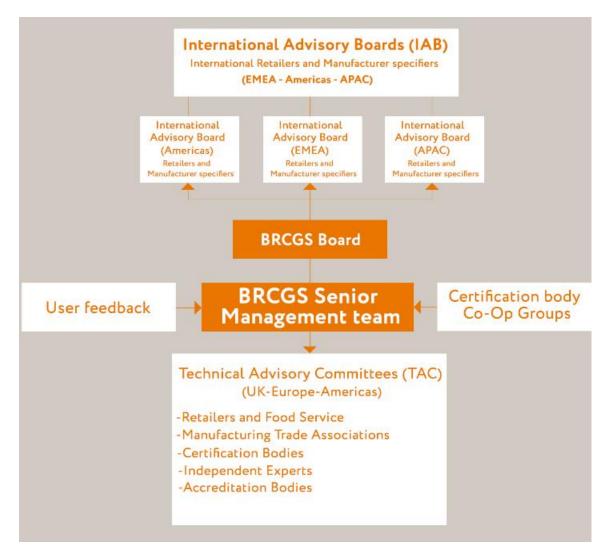




www.brcgs.com

# BRAND REPUTATION COMPLIANCE GLOBAL STANDARDS





www.brcgs.com



# **ACCREDITATION BODIES AND NETWROKS**



International
Networks of
Accreditation Bodies









National Accreditation Bodies



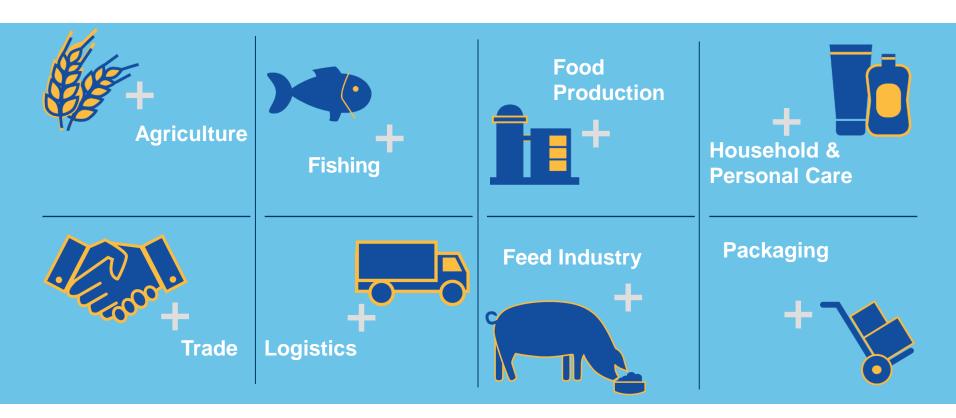








# SERVICE PORTFOLIO: FOOD, FEED, NON AND NEAR FOOD STANDARDS







# **IFS SERVICES**







Standard for assessing food product processors/manufacturers.

IFS Food shall be used when a product is processed or where there is a risk of product contamination coming from primary packaging.



### IFS HPC

Standard for assessing companies that manufacture household and personal care products, or companies that pack loose household and personal care products. IFS HPC can only be used when a product is "processed" or when there is a hazard for product contamination during the primary packing.



### IFS Logistics

Standard for companies whose activities are logistics services for food and non-food products, such as transport, storage, loading/unloading, etc. It applies to all types of transport: delivery by road, rail, ship, plane, etc. and to all types of products: frozen, refrigerated, ambient stable, etc.

The product IFS Standards under the specific subchapter about transport and/or storage already cover a production company's own logistics activities. Therefore, it is not necessary to perform a combined Assessment for IFS Food, IFS HPC or IFS PACsecure in combination with IFS Logistics.

# **BRCGS SERVICES**





The BRCGS for Food Safety set out for the manufacture of processed foods and the preparation of primary products supplied as retailer- branded, branded food products and food or ingredients for use by food service companies, catering companies and food manufacturers.



The BRCGS for Agents and Brokers is a GFSI benchmarked standard applicable to companies that buy and sell products or facilitate the trade of products but do not manufacture, process, pack or store the traded products in their own facilities or their own sites although such activities may be offered to their customers via subcontracted service providers.



The BRCGS for Consumer products is applicable to the manufacture and assembly of consumer products. Based on market needs, it comprises of two separate standards: Personal care and household; and General Merchandise. Both standards set out the requirements for the manufacturer of relevant non- food consumer products, including the manufacture of raw materials and components, as well as finished products. Both of these standards have two levels of certification: Foundation and Higher



The BRCGS for Packaging and Packaging Materials is a GFSI benchmarked standard applicable to companies that manufacture packaging materials used for food and consumer products. This standard applies where ever processes are undertaken with packaging materials- even simple process such as cut and crease.



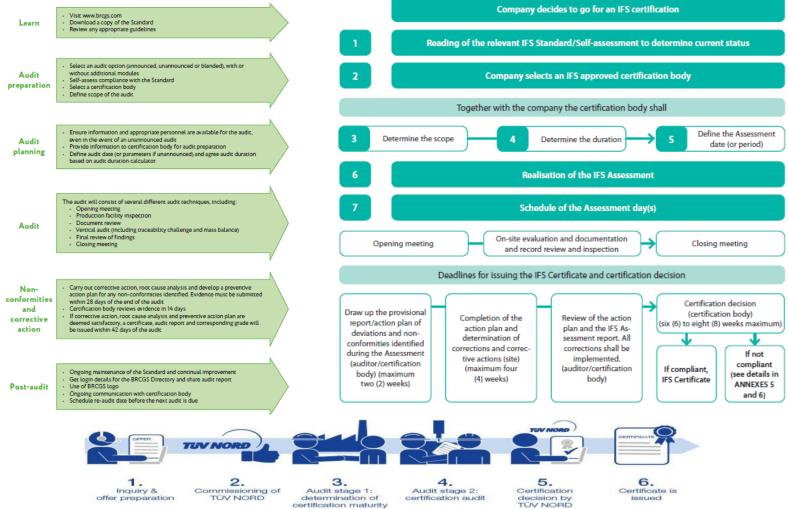
The BRCGS for Storage and Distribution is a GFSI benchmarked standard that sets out the requirements for the storage, distribution, wholesaling and contracted services of packaged food products, packaging materials and consumer goods. This standard is not applicable to storage facilities under the direct control of production facility management, which are covered by the relevant manufacturing standard

# **CERTIFICATION PROCESS**









© TUV NORD CERT GMbH



# **AUDIT OPTIONS**



IFS Food

Standard for asserting product and process complement an administration to find suday and quality

VERSION 7

OCERSION 9

Announced audit programme (with mandatory unannounced audit every 3 years)

Blended announced audit programme (with mandatory unannounced audit every 3 years)

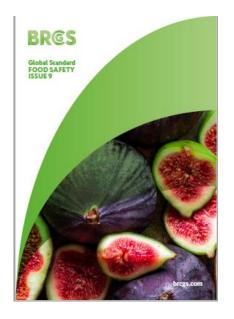
Unannounced audit programme

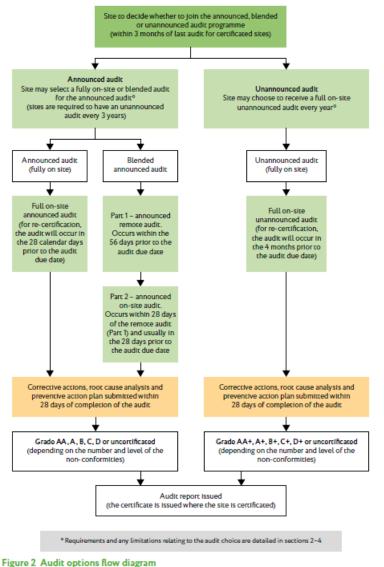
Announced audit programme (with mandatory unannounced audit every 3 years)

Unannounced audit programme

# **AUDIT TYPE PROTOCOL**



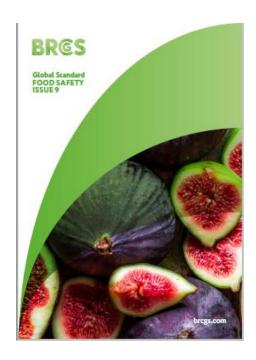




brcgs.com 97

# **SCOPE AND REGULATION**





### Scope of the standard

- · processed foods, both own brand and customer-branded
- raw materials or ingredients for use by food service companies, catering companies and/or food manufacturers
- · primary products, such as fruit and vegetables
- · pet foods for domestic animals and animal feed
- · products from animal primary conversion.

### Food Safety Legislation

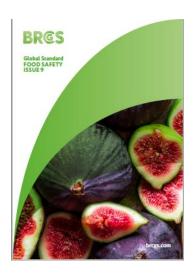
- · undertake a HACCP or risk-based approach to the management of food safety
- · provide a processing environment which ensures that the risks of product contamination are minimised
- ensure the presence of a detailed specification to facilitate the production of food products that are lawful and consistent with compositional and safety standards and good manufacturing practice
- satisfy themselves that their suppliers are competent to produce the specified product, comply with legal requirements, and operate appropriate systems of process control
- establish and maintain a risk-assessed programme for product examination, testing and/or analysis
- · monitor and act upon customer complaints.

### Food Safety Management System

- · senior management commitment
- the development of a food safety plan a HACCP-based hazard and risk assessment system (which provides a step-by-step approach to managing food safety risks)
- · a product safety and quality management system
- · the establishment of prerequisite programmes.



# **BRCGS FOOD PRODUCT CATEGORIES**



Field of audit	Category no.	Category description	Product examples	Storage conditions	Examples of knowledge of technology required by auditor
Raw products	1	Raw red meac	Beef/veal, pork, lamb, venison,		Slaughter and primary cutting
of animal or vegetable			offal, other meat	frozen	Vacuum packing
origin that require					Modified atmosphere packaging
cooking	2	Raw poultry	Chicken, turkey, duck, goose,	Chilled,	Slaughter and primary cutting
prior to consumption			quail, farmed and wild game	frozen	Vacuum packing
consumption			Shell egg		Modified atmosphere packaging
	3	Raw prepared products	Bacon (including smoked bacon), comminuted meat and	Chilled, frozen	Retail butchery, processing and packing
		(meat and vegetarian)	fish products (e.g. sausages, fish fingers), ready-to-cook meals, ready prepared meat products, pizzas, plant-based prepared meals, steamer meals		Curing, marinading, vacuum packing, modified armosphere packaging
	4	Raw fish	Wet fish, molluscs,	Chilled,	Stunning, harvesting
		products	cruscaceans	frozen	Vacuum packing, modified atmosphere packaging
Fruit, vegetables and nuts	5	Fruit, vegetables and nuts	Fruit, vegecables, salads, herbs, nuts (unroasted)	Fresh	Washing, grading
	6	Prepared fruit,	Prepared/semi-processed	Chilled,	Blanching, freezing
		vegecables and nuts	fruit, vegetables and salads including prepared ready-to- eat salads, coleslaws, frozen vegetables	frozen	High-care principles



# **BRCGS FOOD PRODUCT CATEGORIES**



Field of audit	Category no.	Category description	Product examples	Storage conditions	Examples of knowledge of technology required by auditor
Processed foods and liquids with pasteurisation or UHT as heat treatment or similar technology	7	Dairy, tiquid egg	Liquid egg, liquid milly/drinks, cream, liquid tea and coffee creamers, yogurts, fermented milk-based products, fromage frais/crème fraiche, butter lce cream Cheeses – hard, soft, mould ripened, unpasteurised, processed, cheese food Long-life milks, non-dairy products (e.g. soya milk), ambient yogurts, oustards etc. Fruit juices (includes freshly squeezed and pasteurised, smoothies)	Chilled, frozen, ambient	Dairy technology – pasteurisation, separation, fermentation High-risk principles
			Dried whey powder, dried egg, dried milk/milk formulation		
Processed foods, ready- to-eat or heat	8	Cooked meat/ fish products	Cooked meats (e.g., ham, meat pâté, hot eating pies, cold eating pies), molluscs (ready to eat), crustaceans (ready to eat), fish pâté Hot smoked fish, poached salmon	Chilled, frozen	High/low-risk principles Vacuum packs Heat treatment
	9	Raw cured and/or fermented meat and fish	Parma ham, ready-to-eat cold smoked fish, cured fish (e.g. gravlax), air-dried meats/ salami, fermented meats, dried fish	Chilled	Curing, fermentation, smoking High/low-risk principles
	10	Ready Ready meals, sandwiches, meals and soups, sauces, pasta, quiche, sandwiches, flans, meal accompaniments, ready-to-eat cream cakes, trifles, assemble desserts high-risk sweet desserts		Chilled, frozen	High/low-risk principles
Ambient stable products with pasteurisation or sterilisation as heat treatment	11	Low/high acid in cans/ glass/plastic containers	Canned products (e.g. beans, soups, meals, fruit, tuna). Products packed in glass (e.g. sauces, jams, pickled vegetables) Products packed in plastic pouches (e.g. baby food) Pet food	Ambient	Canning Thermal processing UHT



# **BRCGS FOOD PRODUCT CATEGORIES**



Field of audic	Category no.	Category description	Product examples	Storage conditions	Examples of knowledge of cechnology required by auditor		
Ambient stable products not involving sterilisation as heat	12	Beverages	Soft drinks including flavoured water, isotonics, concentrates, squashes, cordials, minerals, table waters, ice, herbal drinks, food drinks	Ambient	Water treatment Heat treatment		
treatment	13	Alcoholic drinks and fermented/ brewed products	Beer, wine, spirits Vinegars Alcopops	Ambient	Distilling, fermentation, fortification		
	14	Bakery	Bread, pastry, biscuits, cakes, tarts, breadcrumbs	Ambient, frazen	Baking		
	15	Dried foods and ingredients	Soups, sauces, gravies, spices, stocks, herbs, seasonings, stuffings, pulses, legumes, rice, noodles, nut preparations, fruit preparations, dried pet food, vitamins, salt, additives, gelatine, glacé fruit, home baking, syrups, sugar, tea, instant coffee and non-dairy coffee creamers	Ambient	Drying, heat treatment		
	16 Confectio		Sugar confectionery, chocolate, gums and jellies, other sweets	Ambient	Heat treatment		
	17	Cereals and snacks	Oats, muesli, breakfast cereals, roasted nuts, crisps, poppadoms	Ambient	Extrusion, heat treatment		
	18	Oils and fats	Cooking oils, margarine, shortening, spreads, suet, ghee Salad dressings, mayonnaise, vinaigrettes	Ambient	Refining, hydrogenation		



# **IFS FOOD PRODUCT SCOPES**



IFS F	ood product scopes
1.	Red and white meat, poultry and meat products
2.	Fish and fish products
3.	Egg and egg products
4.	Dairy products
5.	Fruit and vegetables
6.	Grain products, cereals, industrial bakery and pastry, confectionary, snacks
7.	Combined products
8.	Beverages
9.	Oils and fats
10.	Dry goods, other ingredients and supplements
11.	Pet food



# IFS FOOD PRODUCT TECHNOLOGYSCOPES



	IFS tech- nology scope		ocessing step – including process- eating/manipulation/ storing	Technology oriented classification which also takes product risks into consideration				
	Α	P1	Sterilisation (e.g. cans)	Sterilisation (in final packaging) with the purpose to destroy pathogens Sterilised (e.g. autoclaved) products in final packaging				
	В	P2	Thermal pasteurisation, UHT/aseptic filling, hot filling Other pasteurisation techniques e.g. high pressure pasteurisation, microwave	Pasteurisation with the purpose to reduce food safety hazards (and UHT process)				
I	С	Р3	Irradiation of food	Processed products: treatment with				
		P4	Preserving: salting, marinating, sugaring, acidifying/pickling, curing, smoking, etc. Fermentation, acidification	purpose to modify products and/or extend the shelf life and/or reduce food safety hazards by preservation techniques and other processing techniques				
		P5	Evaporation/dehydration, vacuum filtration, freeze drying, microfiltration (less than 10 $\mu$ mesh size)	Note—exception: Irradiation is attributed to this category although aimed for the destruction of microorganisms				
1	D	P6 Freezing (at least –18°C/0°F) inclustorage quick freezing, cooling, chiprocesses and respective cool stori		Systems, treatments to maintain product integrity and/or safety Treatment with purpose to maintain				
		P7	Antimicrobial dipping/spraying, fumigation	the quality and/or integrity of the products including treatments to remove contamination and/or prevent contamination				

IFS tech- nology scope		rocessing step – including process- reating/manipulation/ storing	Technology oriented classification which also takes product risks into consideration				
E	P8 Packing MAP, packing under va P9 Processes to prevent product contamination esp. microbiolo contamination, by means of hi hygiene control and specific infrastructure during handling, treatment and/or processing e.g. clean room technology, "w room", controlled working roor temperature for food safety pu disinfection after cleaning, pos pressure systems (e.g. filtration 10 μ)		Systems, treatments to prevent product contamination P9 is applicable in any case when there are at least 2 procedures/methods implemented in a company to guarantee product safety/product hygiene e.g.:  disinfection of equipment + chilled room temperature (e.g. dissection of meat)  disinfection + special hygiene equipment for employees (e.g. hygiene sluice)  room with over-pressure + special				
	P10	e.g. filtration like reverse osmoses, use of active charcoal	hygiene equipment for employees (e.g. hygiene sluice), air filtration + room with over-pressure				
F	P11	Cooking, baking, bottling, brewing, fermentation (e.g. wine), drying, frying, roasting, extrusion, churning	Any other manipulation, treatment, processing not being listed in A, B, C, D, E and not controlled as a CCP or				
	P12	Coating, breading, battering, cutting, slicing, dicing, dismembering, mixing/ blending, stuffing, slaughtering, sorting, manipulation, packing, storing under controlled conditions (atmosphere) except temperature, labelling	as a control measure.				
	P13	Distillation, purification, steaming, damping, hydrogenating, milling					

# **CERTIFICATION CYCLE**





Announced/unannounced	Audit date	Next audit due date
Initial audit at site (announced)	1–2 June 2020	1 June 2021
Re-audit (announced)	20–21 May 2021 (audit within 28 calendar days prior to the audit due date)	1 June 2022
Re-audit (1 in 3 unannounced)	1–2 March 2022 (audit within 4 months prior to the audit due date)	1 June 2023
Re-audit (announced)	20–21 May 2023 (audit within 28 calendar days prior to the audit due date)	1 June 2024
Re-audit (announced)	20-21 May 2024 (audit within 28 calendar days prior to the audit due date)	1 June 2025
Re-audit (1 in 3 unannounced)	10–11 March 2025 (audit within 4 months prior to the audit due date)	1 June 2026





IA: Initial Assessment RA: Recertification Assessment

## **AUDIT DURATION**







# Typical duration is 2-3 days, never is excess of 10 hours per day

The calculation for the audit duration is based on:

- the number of employees as full-time equivalent employees per main shift, including seasonal workers
- . the size of the manufacturing facility, including on-site storage facilities
- the number of HACCP plans (or food safety plans) included within the scope. For the purpose of the calculator, a
  plan corresponds to a family of products with similar hazards and similar production technology.

Factors influence audit duration by not more than 30% of total calculated time

- · whether it is an initial certification audit
- shortfalls in the information provided prior to the audit, as specified in section 2.1.2
- · the complexity of the manufacturing process
- the number of product lines
- · the age of the site and the impact on material flow
- · the labour intensity of the processes
- · communication difficulties (e.g. language)
- the number of non-conformities recorded in the previous audit (requiring additional time to review the relevant systems and confirm implementation of effective preventive action)
- · difficulties experienced during the audit requiring further investigation
- the quality of site preparation (e.g. documentation, HACCP, quality management systems).

Minimum IFS Food Assessment duration is two (2) days (16 hours). One Assessment day is equivalent to eight (8) hours (without lunch break) and shall never exceed ten (10) hours

- total number of employees (including part time workers, shift workers, temporary staff, administrative people, etc.), considering the total maximum number of employees over a year
- number of product scopes
- number of processing steps ("P" steps).

Calculator is available on BRCGS and IFS website

www.brcgs.com www.ifs-certification.com

# **CERTIFICATE TEMPLATE**











### Name of the certification body

being an ISO/IEC 17065 accredited certification body for IFS certification and having signed an agreement with IFS Management GmbH, confirms that the processing activities of

### Name of the assessed company Address

(GS1 GLN(s) and where applicable, packing code and sanitary legal authorisation number)

COID, (head office, if applicable)

for the Assessment scope: (detailed descriptions of process(es)/product(s)),

ed descriptions or process(es)/product

If there are partly outsourced processes, the following sentence shall be added: "Besides own production, the company has partly outsourced processes",

description of product exclusions, if applicable,

if the company performs additional broker or logistics activities, provide the certification status by writing the sentence:
"The company has own broker/logistics activities which are/are not IFS Broker and/or IFS Logistics/other
GFSI recognised standard certified".

Number and name of the product scope(s), number of the technology scope(s)

meet the requirements set out in the

#### IFS Food Version 7, OCTOBER 2020

at Foundation level/Higher level and other associated normative documents

with a score of XX %

Certificate-Register number:

Date of the last unannounced Assessment (last day of the Assessment).

If no unannounced IFS Food Assessment has been conducted for the respective COID yet, the certificate shall indicate the following:

"Last Assessment conducted unannounced: N/A"

Assessment date (if relevant: plus date of the follow-up Assessment)

Certificate issue date:

Date of expiration of the certificate (the certificate validity shall remain the same each year as described in the IFS Food Certification protocol, Part 1):

Next Assessment to be performed within the time period: (Recertification Assessment between XXXX and XXXXV in case of announced Assessment and between XXXXX and XXXXV in case of unannounced Assessment)

Date and place:

Name and signature of the responsible person at the certification body:

Address of the certification body:

Logo of the accreditation body or its name and registration number



CERTIFICATION BODY NAME OR LOGO [Certification body name, certification body number] certifies that, having conducted an audit For the scope of activities: Including additional modules of: Exclusions from scope: Product categories: At COMPANY NAME SITE CODE AUDIT SITE ADDRESS Has achieved Grade: [Insert grade] [announced, unannounced or blended audit programme] Meets the requirements set out in the GLOBAL STANDARD FOOD SAFETY ISSUE 9- AUGUST 2022 Date(s) of audit: [Include two dates for the blended announced audit. If the audit is an extension to scope, include original audit date) Certificate Issue date: Re-audit due date: From Certificate expiry date: BROGS body logo logo Authorised by Name and full address of certification body Certificate traceability reference This certificate remains the property of [name of certification body] If you would like to give feedback on the BRCGS Standard or the audit process directly to BRCGS, please contact enquiries@brcgs.com or use the BRCGS reporting system at https://tellusbrcgs.whistleblowernetwork.net To verify certificate validity, please visit https://directory.brcgs.com



# STANDARD POST AUDIT PROTOCOL



Communication with certification bodies
Position statements
Extension to scope
Certification withdrawal
Appeals
Surveillance of certificated companies
BRCGS logos
BRCGS Directory



# IFS MARKET DEVELOPMENT

IFS Standards	Jan. – Dec. 2019			Change in Total	Change in
IFS Stallualus	2019				
Food	18.606	18.314	19.466	1152	6.3%
Logistics	2.652	2.723	3.031	308	11.3%
Broker	1.804	1.866	2.205	339	18,2%
PACsecure	233	185	246	61	33%
HPC	407	410	469	59	14.4%
Wholesale/Cash&Carry	795	767	799	32	4.2%
	Global	Markets Pr	ogram		
Global Markets Food	2238	1898	1875	-23	-1.2%
Global Markets Logistics	48	51	55	4	7.8%
Global Markets HPC	46	48	18	-30	-62.5%

In 2021, the total number of audits and assessments increased by 7% www.ifs-certification.com

#### **IFS CERTIFICATES IN EUROPE 2021** Poland Germany 982 **Netherlands** 2458 854 935 206 Czech Rep. 63 185 384 261 66 10 France 1968 Slovakia 109 132 117 18 10 Spain How to read Country Switzerland Italy Austria 3166 Food 164 3686 392 321 Logistics 40 112 211 215 Broker 34 186 72 ww.ifs-certification.com

### **DEVELOPMENT 2022**



### **DEVELOPMENT 2022**

IFS Standards	Jan. – Sep 2021	Jan. – Sep 2022	Total more	in %
Food	14,935	15,949	1,014	6,8
Logistics	2,235	2,486	251	11,2
Broker	1,651	1,941	290	17,5
PACsecure	163	204	41	25,1
HPC	311	346	35	11,2
Wholesale/Cash&Carry	559	621	62	11,1
	Global Marke	ts Program		
Global Markets Food	1,346	1,528	182	13,5
Global Markets Logistics	44	72	28	63.6





www.ifs-certification.com

International Featured Standard

IFS is growing - even in times of the pandemic.

IFS is the largest CPO in Europe.

IFS has the support of retail & wholesale companies in continental Europe because we focus on private label protection.

IFS continues to expand towards CEE & North Africa

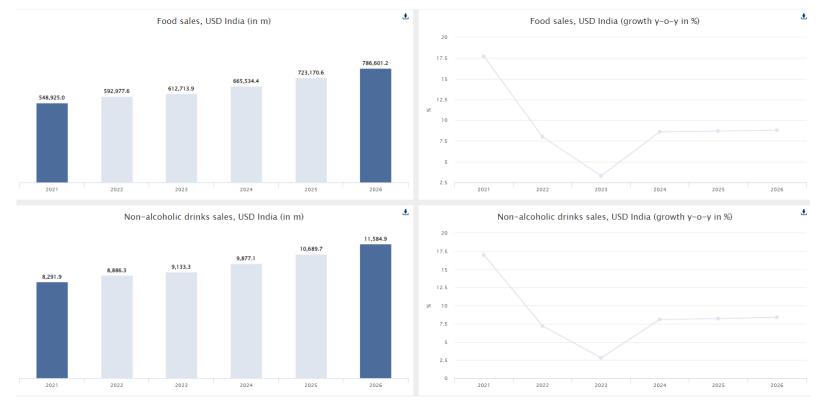
IFS has broad support from Latin American retailers the IFS Global Markets program supports supplier development.



# **MARKET-INDIA**

#### Resources4Life / Food & Non-Alcoholic Drinks

F	acts	+	CAGR 2015-2020 India	Abs 2021	2021 India	2022 India	y-o-y 2023 India	in % 2024 India	2025 India	2026 India	CAGR 2020-2025 India
_	→ Food sales, USD	<b></b>	5.7%	548,9bn	17.7%	8.0%	3.3%	8.6%	8.7%	8.8%	9.2%
•	→ Non-alcoholic drinks sales, USD		5.2%	8,3bn	17.0%	7.2%	2.8%	8.1%	8.2%	8.4%	8.6%





# **MARKET-INDIA V/S EUROPE**

#### Resources4Life / Food & Non-Alcoholic Drinks

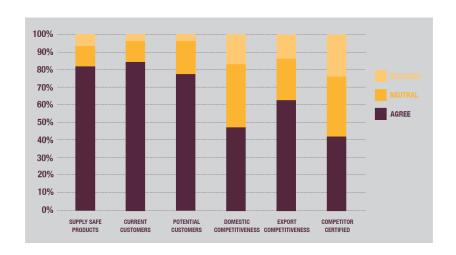
		CAGR	2015-2020	Abs 2021						у-о-у	in %							CAGR 2020-2025
F	acts	<b>⊢</b> India	Europe		20	)21	20	)22	20	023	2	024	20	025	20	)26	India	Europe
					India	Europe												
_	→ Food sales, USD	5.7%	2.7%	548,9bn	17.7%	7.8%	8.0%	-2.2%	3.3%	-0.6%	8.6%	11.1%	8.7%	6.1%	8.8%	6.0%	9.2%	4.3%
Ī	→ Non-alcoholic drinks sales, USD	5.2%	3.3%	8,3bn	17.0%	8.0%	7.2%	-1.4%	2.8%	0.3%	8.1%	12.0%	8.2%	6.3%	8.4%	5.6%	8.6%	4.9%

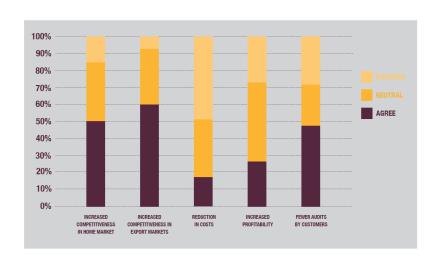


# ECONOMIC IMPACT FOR MANUFACTURING OPERATING TO CERTIFICATION

### **Certification objectives**

- Safe food
- Meeting the needs of existing and potential customers
- Enhancing competitiveness Domestic growth and Overseas growth
- competitiveness for large shares of FBOs, especially in export markets
- certification leads to fewer customer audits

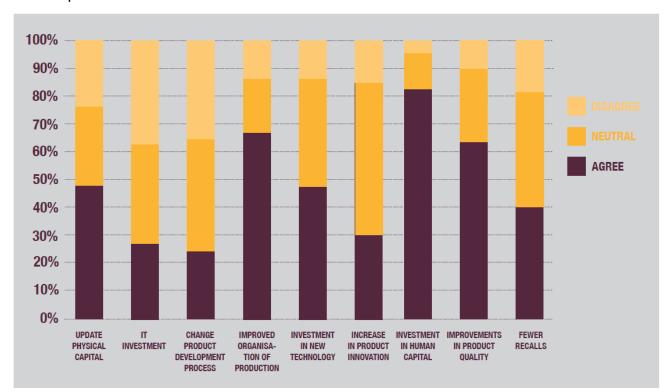






# ECONOMIC IMPACT FOR MANUFACTURING OPERATING TO CERTIFICATION

- Determinant of broad-based innovation, operational efficiency and business expansion
- Modernisation improving the stock of physical capital through new or upgraded plant and equipment
- Spur to investment and management changes- Efficiencies and greater productivity- Safe and high quality food
- Operational improvements Reduction in food recall







	Countries	Auditors	Certificates
EUROPE	18	97	14001
ASIA	13	567	13222
AMERICA	6	250	3904
AFRICA	1	6	475







# THANK YOU.

Asha Gautam B.V.SC. MSc, MBA, FIFST

Vice President

Resources4life - Food & Agriculture-UK I, Spain & Portugal

TÜV UK LTD

TÜV NORD GROUP

AMP House, Suites 27-29, 5th Floor, Dingwall Road, Croydon CRO 2LX. United Kingdom

Mob:+44(0)7715523056 Tel: +4402082539916 E-mail: <a href="mailto:agautam@tuv-nord.com">agautam@tuv-nord.com</a>

www.tuv-nord.com/uk

